



FORDOMATIC FM2

FRONT BAND ADJUSTMENT

1. The low band adjusting screw is located through the front left side of the case. Loosen the lock nut several turns and then tighten the adjusting bolt down to 10 inch pounds.
2. Back off the adjusting bolt 1 full turns and then tighten the lock nut to a torque of 40 foot pounds.

REAR BAND ADJUSTMENT

1. Remove the transmission oil pan and locate the rear servo adjusting rod.
2. Loosen the lock nut and adjusting nut and insert a .170" wide spacer between the adjusting nut and the rod seat (half ball).
3. While holding the adjusting rod stationary (use the flat area on the rod), and with the .170" spacer inserted, tighten the adjusting nut to 45-50 inch pounds.
4. Back off the adjusting nut 1.5 turns and tighten the lock nut against it to 15-18 foot pounds. Use caution not to let the adjusting nut rotate while tightening the lock nut.