

ILL	DESCRIPTION	YEARS	QTY	FATSCO	REFERENCE		
REBUILDING KITS							
	<u>DESCRIPTION</u>	<u>YEARS</u>		<u>MASTER KIT</u>	<u>MAJOR KIT</u>	<u>OVERHAUL KIT</u>	<u>PAPER/RUBBER</u>
	TH 200-4R	81-90		151-IDX	251-IDX	361-IDX	558-IDX
	HI-PERFORMANCE						
	TH 200-4R - standard steels	81-90		1508-IDX	2508-IDX	361-IDX	558-IDX
	TH 200-4R - Kolene® steels	81-90		1509-IDX	2508-IDX	361-IDX	558-IDX
VALVE BODY KITS							
	Shift Kit®	81-90	1		SFK-2004R		SK®200-4R
	Reprogramming Kit™ - automatic or stick shift ...	81-90	1		SFK-2004R23		200-4R-2-3
	Shift Correction Package	81-90	1		STK-2004R		K200-4R
	- hi-performance	81-90	1		STK-2004RHP		K200-4RHP
CLUTCH PLATES							
	FRICITION PLATES						
	Forward & Direct - .078"	81-90	10		1373-I		8657168
	- .078" - hi-performance.....	81-90	10		1628-I		
	- .061" - hi-performance.....	81-90	ar		1629-I		
	Low/Reverse - .078"	81-90	4-6		1357-I		8669069
	- .078" - hi-performance.....	81-90	4-6		1630-I		
	Overrun - .080"	81-90	2		1425-ID		8657031
	- .080" - hi-performance.....	81-90	2		1915-ID		
	Overdrive - .080"	81-90	2		1424-ID		8657170
	- .080" - hi-performance	81-90	2		1916-ID		
	STEEL PLATES						
	Forward - .076"	81-90	4		1360-I		8678902
	- .060" - waved	81-90	1		1359-I		8678901
	- .060" - commercial	81-90	ar		1632-I		
	- .076" - Kolene®	81-90	4		1631-I		
	Direct - .090"	81-90	5		1362-I		8678903
	- .100" - oversized	81-90	ar		1389-I		
	- .060" - commercial	81-90	ar		1632-I		
	- .090" - Kolene®	81-90	5		1633-I		
	Low/Reverse - .076"	81-90	6		1358-I		8678922
	- .078" - waved	81-90	1		1012-I		8633371
	- .076" - Kolene®	81-90	6		1634-I		
	Overrun - .080"	81-90	3		1118-ID		8678930
	- .080" - Kolene®	81-90	3		1636-ID		
	Overdrive - .080"	81-90	3		1117-ID		8678928
	- .080" - Kolene®	81-90	3		1635-ID		
PRESSURE PLATES							
	Forward - 6.21mm	81-90	1		65110		8628088

GENERAL MOTORS

TH 200-4R

ILL	DESCRIPTION	YEARS	QTY	FATSCO	REFERENCE
	Direct - 4.55mm	81-90	1	65113	8678925
	Overdrive - 5.02mm	81-90	1	65716A	8634866
	Overrun - 5.02mm	81-90	1	8967-I	8634052
GASKETS					
	Oil Pan - fiber	81-90	1	2731-ID	8634198
	- cork & rubber	81-90	1	2731-IDCR	8634198
	Accumulator Housing	81-90	1	2727-ID	8634166
	Governor Cover	81-90	1	2723-ID	8634477
	Pump to Case	81-90	1	2726-ID	8634047
	Valve Body - upper	81-90	1	2720-ID	8634653
	Valve Body - lower	81-90	1	2725-ID	8634654
O'RINGS & RUBBER SEALS					
	Kit, Intermediate Servo Lip Seal	84-90	1	4008-IX	
	LCS, Front Pump to Case	81-90	1	4887-ID	8634046
	LCS, 3-4 Accumulator Piston	L81-90	1	4320-DF	8635568
	O'ring, Electrical Connector	81-90	1	4676-Z	6264903
	O'ring, Solenoid	81-90	1	4976-I	8630049
	O'ring, Slide Seal Backup	81-90	1	4893-ID	8634088
	O'ring, Turbine Shaft - .489" ID	81-90	1	4976-I	8630049
	- .801" ID - Teflon coated ...	81-90	1	4586-AE	8662686
	O'ring, Intermediate Servo Cover	81-90	1	4961-I	8628136
	O'ring, Speedometer Adapter	81-90	1	4974-AE	8622076
	Washer, Front Pump Bolts	81-90	6	9270-C	8626281
	Seal, Pump Slide - Teflon	81-90	1	4816-AE	8631877
	Seal, Pump Slide - rubber	81-90	1	4977-AE	8631283
	Seal, Oil Filter	87-90	1	4009-ID	8657767
	Ball, Valve Body Check - steel	81-90	5	S9287	6261179
	Seal, Speedometer Shaft - w/o spring	81-90	1	4822-E	1240382
	- with spring	81-90	1	4819-BC	25519078
	Cup Plug, Parking Pawl	81-90	1	9020-I	8620138
	Seal, Detent Cable - top hat	81-90	1	4989-AE	25518260
	Seal, Filler Tube - top hat	81-90	1	4982-BC	1259475
	Cup Seal, Reverse Oil Case to Housing	81-90	1	9012-AE	8631577
CLUTCH PISTON SEALS					
	Lip Seal, Fourth Clutch - inner	81-90	1	4891-ID	8634025
	Lip Seal, Fourth Clutch - outer	81-90	1	4886-ID	8634024
	Lip Seal, Overrun Clutch - inner	81-90	1	4885-ID	8634054
	Lip Seal, Overrun Clutch - outer	81-90	1	4890-ID	8634053
	Lip Seal, Direct Clutch - inner	81-90	1	4953-I	8628079
	Lip Seal, Direct Clutch - center	81-90	1	4968-I	8630295
	Lip Seal, Direct Clutch - outer	81-90	1	4951-I	8628078
	Lip Seal, Forward Clutch - inner	81-90	1	4952-I	8630102

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	Lip Seal, Forward Clutch - outer	81-90	1	4951-I	8628078
	Lip Seal, Low/Reverse Clutch - inner	81-90	1	4955-I	8628246
	Lip Seal, Low/Reverse Clutch - outer	81-90	1	4956-I	8628364
METAL CLAD SEALS					
	Front Pump Body	81-90	1	3221-I	8648394
	Extension Housing - with flange	81-90	1	3146-D	1243402
	- w/o flange	81-90	opt	3147-G	3932255
	- rubber coated	81-90	opt	3115-G	3932255
	Manual Lever Shaft	81-90	1	3179-L	8623056
	Retainer, Front Pump Seal	81-90	1	77991	8654491
BUSHINGS					
	Bushing Kit	81-90	1	5042-IDX	
	Front Pump - Babbitt	81-90	1	5474-GD	8687987
	- bronze	81-90	1	5116-GD	
	- knurled	81-90	1	5107-GD	
	- Duralife®	81-90	1	5481-GD	
	- sure-seal	81-90	1	65005SS	
	Stator Support - front	81-90	1	5419-I	8628915
	Overrun Clutch Housing	81-90	1	5459-ID	8634908
	Overdrive Carrier	81-90	1	5457-AE	8631905
	Center Support - front - 29.8mm OD	81-90	1	5462-ID	8634907
	Center Support - rear - 33.8mm OD	81-90	1	5465-ID	8634913
	Direct Drum - front - 58.0mm OD	81-90	1	5464-ID	8634919
	Direct Drum - rear - 47.64mm OD	81-90	1	5463-ID	8634917
	Front Internal Gear	81-90	1	5461-I	8630990
	Rear Sun Gear	81-90	1	5421-I	8628928
	Low & Reverse Clutch Housing	81-90	1	5423-I	8628929
	Rear Carrier	81-90	1	5422-I	8628947
	Input Shaft	81-90	1	5460-ID	8634925
	Extension Housing - Babbitt	81-90	1	5148-G	3717628
	- bronze	81-90	1	5334-BC	6260048
WASHERS, BEARINGS, RACES & SHIMS					
KITS					
	Washer Kit - less selectives	81-90	1	6008-IDX	
	- front planetary - selective	81-90	1	6030-IX	
	- rear planetary - selective	81-90	1	6097-IX	
	- planetary repair - front & rear	81-90	1	51477	
	Bearing Kit	81-90	1	6033-IX	
WASHERS & SHIMS					
	Internal Gear to Center Support	81-90	1	6300-ID	8634146
	Center Support to Direct Clutch	81-90	1	6332-ID	8634157

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	Direct Drum to Forward Drum	81-90	1	6286-I	8628091
	Front Internal Gear to Support	81-90	1	6622-I	8628765
	Sun Shell to Reverse Housing - metal	81-90	1	6546-L	8628549
	- plastic	81-90	1	6324-I	8628766
	- oversized	81-90	1	6324-OS	
	Rear Carrier to Low Race	81-87	1	6325-I	8628182
	Rear Carrier to Rear Internal Gear - 4 tabs	81-90	1	6621-I	8628188
	Front Pump to Housing - #1 - .169" - scarlet	81-90	sel	6290-ID	8634120
	- #2 - .174" - white	81-90	sel	6291-ID	8634121
	- #3 - .178" - brown	81-90	sel	6292-ID	8634122
	- #4 - .184" - grey	81-90	sel	6293-ID	8634123
	- #5 - .188" - yellow	81-90	sel	9294-ID	8634124
	- #6 - .193" - light blue	81-90	sel	6295-ID	8634125
	- #7 - .198" - purple	81-90	sel	6296-ID	8634386
	- #8 - .202" - orange	81-90	sel	6297-ID	8634387
	- #9 - .207" - green	81-90	sel	6298-ID	8634388
	Front Planetary - #1 - .068" - white	81-90	sel	6722-I	8639291
	- #2 - .073" - neutral	81-90	sel	6287-I	8639292
	- #3 - .078" - black	81-90	sel	6327-I	8639293
	- #4 - .083" - green	81-90	sel	6289-I	8639294
	- #5 - .088" - red	81-90	sel	6328-I	8639295
	- #6 - .093" - purple	81-90	sel	6313-I	8639296
	- #7 - .098" - brown	81-90	sel	6329-I	8639297
	- #8 - .103" - orange	81-90	sel	6314-I	8639298
	- #9 - .108" - yellow	81-90	sel	6330-I	8639299
	- #10 - .113" - light blue	81-90	sel	6315-I	8639300
	- #11 - .118" - light tan	81-90	sel	6331-I	8639301
	- #12 - .123" - tan	81-90	sel	6316-I	8639302
	- #13 - .128" - rose	81-90	sel	6723-I	8639303
	- #14 - .133" - light green	81-90	sel	6724-I	8639304
	- #15 - .138" - smoke	81-90	sel	6725-I	8639305
	Rear Planetary - #1 - .117" - orange.....	81-90	sel	6317-I	8628161
	- #2 - .124" - white	81-90	sel	6281-I	8630892
	- #3 - .131" - yellow	81-90	sel	6318-I	8630893
	- #4 - .138" - blue	81-90	sel	6333-I	8630894
	- #5 - .145" - red	81-90	sel	6319-I	8630895
	- #6 - .152" - brown	81-90	sel	6283-I	8630896
	- #7 - .159" - green	81-90	sel	6320-I	8630897
	- #8 - .166" - black	81-90	sel	6284-I	8630898
	- #9 - .173" - pink	81-90	sel	6288-I	8630899
	- #10 - .100" - gold	81-90	sel	6339-I	8630911
	- .007" - shim	76-87	ar	6312-I	

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	BEARINGS & RACES				
	Rear Carrier to Low Race	86-90	1	60000-ID	8648389
	Overdrive Carrier to Sun Gear	81-90	1	6338-ID	8634035
	Overdrive Carrier to Internal Gear	81-90	1	6338-ID	8634035
	Internal Gear to Carrier	81-90	1	6322-I	8628202
	Front Planet to Sun Gear	81-90	1	6323-I	8633875
	Sun Gear to Rear Internal Gear	81-90	1	6326-I	8628962
	PLANETARY REPAIR				
	Qwik Shim - front - .015" - top	81-90	ar	TS-1015	
	- front - .030" - top	81-90	ar	TS-1030	
	- front - .015" - bottom	81-90	ar	BS-1015	
	- front - .030" - bottom	81-90	ar	BS-1030	
	- rear - .015" - top	81-90	ar	TS-5015	
	- rear - .030" - top	81-90	ar	TS-5030	
	- rear - .015" - bottom	81-90	ar	BS-5015	
	- rear - .030" - bottom	81-90	ar	BS-5030	
	Save The Planet - front, rear & overdrive	81-90	ar	B4080024F	
SEALING RINGS					
	Sealing Ring Kit	81-90	1	7006-IDX	
	Forward Clutch - metal	81-90	2	7810-I	8628090
	- Teflon - scarf cut	81-90	2	7993-I	8628090
	Turbine Shaft - metal	81-90	2	7810-I	8628090
	- Teflon - scarf cut	81-90	2	7993-I	8628090
	- Teflon - solid	81-90	1	7904-ID	8634598
	Pump Slide to Pump - metal (not in kits)	81-90	1	7909-ID	8634079
	Center Support	81-90	3	7907-ID	8634156
	Intermediate Band Apply Pin - Teflon	81-90	2	7850-I	8630120
	Governor Shaft - Teflon	81-90	1	7998-AE	8632588
	3-4 Accumulator - Teflon (to 10/01/81)	81-90	1	7906-ID	8634161
	1-2 Accumulator Piston - Teflon	81-90	1	7902-ID	8634390
	- metal	81-90	1	7902-IDM	
	:				
	Intermediate Servo - outer - Teflon	81-84	1	7983-I	8628123
	- outer - metal	81-84	opt	7812-I	8628123
	- center - Teflon	81-84	1	7989-I	8630568
	- center - metal	81-84	opt	7825-I	8630568
	- inner - Teflon	81-84	1	7984-I	8628697
	- inner - metal	81-84	opt	7815-I	8628697
	Pump Vane - metal (not in kits)	81-90	2	7900-ID	8634086
FILTERS					
	Filter	81-90	1	ST-27	8657789

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	Pump Slide Screen	81-90	1	827-L	8627509
	Filter Kit	81-90	1	729-IDX	
BANDS					
	Intermediate Band	81-90	1	BT-29	8628098
	- Kevlar®	81-90	1	BT-29K	
	- hi-performance - red lining ..	81-90	1	BT-29HP	
HARD PARTS - NEW					
PUMP PARTS					
	Stator Shaft	81-90	1	65917-ID	
	Front Pump Rotor Guide - 7 vane	81-90	1	65929	8634271
	- 10 vane	81-90	1	65929A	8654734
	Front Pump Rotor - 10 vane	81-90	1	65927A	
	Vane & Ring Kit - 7 vane	81-90	1	PK700	
	- 10 vane	81-90	1	PK700-10	
	Pump Vane Ring - hardened	81-90	2	7900-ID	8634086
	Pump Slide to Pump Ring	81-90	1	7909-ID	8634079
	Front Pump Rotor Slide	81-90	1	65928	8634081
	Front Pump Vane	81-90	7/10	75926	8631280
	Pressure Regulator Valve	81-90	1	8925-ID	8637546
	No Yo Yo® Pump Ring Kit - under 5500 RPM	81-90	1	SFK-700PK	NoYoYo™
	- over 5500 RPM	81-90	1	SFK-700PKH	NoYoYo™
	Converter Clutch Stop Valve	81-90	1	65805	8634705
	Pump Slide Pivot Pin	81-90	1	65797	8634097
SPRAGS & ROLLER CLUTCHES					
	Low Roller Clutch	81-90	1	8966-I	8628184
	Overdrive Roller Clutch	81-90	1	8611-ID	8634049
SPRINGS					
	Kit, Pump Springs	81-90	1	10001-ID	
	1-2 Accumulator - purple	81-84	1	65799	8634391
	- white	85-90	1	65799A	8657012
	3-4 Accumulator - purple	81-90	1	65795B	8634163
	- red	81-90	1	77703A	8634703
	- green	81-90	1	65795E	8654554
	- white	81-90	1	40893	8654183
	Throttle Valve	81-90	1	G60	
	- heavy duty	81-90	1	6242-HD	
	Pump Slide - inner	81-90	1	863956	8639562
	Low & Reverse Housing - waved	81-90	1	65707	8628222
	Overrun Clutch Release - waved	81-90	1	65705	8634116
	Pump Slide Pivot Pin	81-90	1	65798	8634098
	Intermediate Servo Cushion	81-90	1	65793	8630117
SNAP RINGS					

ILL	DESCRIPTION	YEARS	QTY	FATSCO	REFERENCE
	Output Shaft	81-90	1	12014-I	8628170
	Forward Drum Spring Retainer	81-90	1	12015-I	8628089
	Direct Drum Spring Retainer	81-90	1	12015-I	8628089
	Input Shell/ Sun Gear	81-90	1	12016-I	8623105
	MISCELLANEOUS				
	Check Valve with Ball - turbine shaft	81-90	1	65765	8639284
	Tube & Check Ball Assembly - 3rd accumulator .	81-90	1	77978	8634400
	Low Roller Race - inner	81-90	1	8995-I	8628183
	Governor Gear - red - 12 teeth	81-90	1	K65413	8634935
	- white - 13 teeth	81-90	1	K65412	8634934
	- green - 10 teeth	81-90	1	K65414A	
	- orange - 11 teeth	81-90	1	K65414	8634965
	Input Drum (sun gear shell) - hardened	81-90	1	8562-HD	8648360
	Extendo Pin - servo	81-90	1	65786E	
	Filler Tube Repair Kit	81-90	1	96140	
	Filler Tube & Dipstick - universal	81-90	1	K35999U	
	Pin, TV Boost - hardened steel	81-90	1	8524-AE	
	Center Support Saver Plate	81-90	1	65751S	
	Detent Cable - universal	81-90	1	K65940U	
	3-4 Accumulator Piston - w/seal	85-90	1	K79878	8635909
	Piston - Super Servo (Superior)	81-90	1	K32986S	
	Speedometer Adapter - 34-39 teeth plastic	81-90	1	BULLIT2	
	- metal	81-90	1	25519848	25519848
	Bracket, Shift Cable	81-90	1	10027568	10027568
	Overdrive Planetary Pinion Kit	81-90	1	65820	8634920
ELECTRICAL COMPONENTS					
	Converter Clutch Solenoid - universal	81-90	1	K77929U	
	Case Connector - square - 3/4 pin	81-90	1	88620	8634383/8662395
	4th Clutch Pressure Switch - 1 prong/NC	81-90	1	65618	8634475
	V.B. Oil Pressure Switch - 1 prong	81-90	1	35326	8634333
	4-3 Pressure Switch - with tube - 1 prong	81-90	1	35663	8634463
	4-3 Pressure Switch - with tube - 2 prong	81-90	1	35653	8634853
	Non-grounding Governor Switch	81-90	1	15A-133	
REBUILT / USED HARD PARTS					
	Front Pump Assembly	81-90	1	24R-01	
	Front Pump Body/Gears	81-90	1	24R-02	
	Direct Drum	81-90	1	24R-05	
	Forward Drum	81-90	1	24R-06	
	Overrun Drum	81-90	1	24R-09	
	Front Planetary	81-90	1	200-10	
	Rear Planetary	81-90	1	200-11	

GENERAL MOTORS**TH 200-4R**

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	Overdrive Planetary	81-90	1	24R-12	
	Front Planetary Ring Gear	81-90	1	200-13	
	Rear Planetary Ring Gear	81-90	1	200-14	
	Overdrive Ring Gear	81-90	1	24R-15	
	Input Shaft	81-90	1	24R-25	
	Low Reverse Piston Housing	81-90	1	200-28	
	Center Support	81-90	1	24R-28	
	Governor 10 th /Green	81-90	1	24R-32	
	Governor 11 th /Orange	81-90	1	24R-32A	
	Governor 12 th /Red	81-90	1	24R-32B	
	Governor 13 th /White	81-90	1	24R-32C	
	Valve Body	81-90	1	24R-33	
	Transmission Case	81-90	1	24R-36	
	Steel Forward Piston	81-90	1	24R-39	
	Aluminum Forward Piston	81-90	1	24R-39A	
	Transmission Pan	81-90	1	24R-48	
	Output Shaft	81-90	1	24R-52	
	1/2 Accumulator Housing	81-90	1	24R-54	

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