



DYNAFLOW

BAND ADJUSTMENTS

Low and Reverse bands are adjusted with the same procedure. These adjustments must be done carefully since it is not possible to readjust after the transmission is installed in the vehicle.

1. Loosen the lock nut and turn the adjusting screw clockwise until considerable resistance is felt, indicating the band is in full contact with the drum or ring gear.
2. Back off the adjusting screw until a trace of play can be felt by prying up on the lock nut with a screw driver.
3. Back off the adjusting screw six complete turns and snug up the lock nut.
4. Note the position of the adjusting screw, and tighten the lock nut to 20-25 foot pounds of torque, making sure the adjusting screw does not turn.

Parts

YEAR	ITEM DESCRIPTION	PART NUMBER
1948-1958	FRONT (LOW) BAND	D122
1948-1958	REAR (REVERSE) BAND	D122A
1949	REAR BAND-ROADMASTER ONLY	D122E
1959-1963	FRONT (LOW) BAND	D122D
1959-1963	REAR (REVERSE)BAND	D122C
1948-1954	BUSHING KIT	KD106
1955-1963	BUSHING KIT	KD106A
1948-1955	THRUST WASHER KIT	KD111
1956-1963	THRUST WASHER KIT	KD111A
1948-1960	TORQUE BALL RETAINER	D110-9A

FATSCO TRANSMISSION PARTS

337 CHANGEBRIDGE ROAD

PINE BROOK, NJ 07058

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